

REVIEW ARTICLE

Applications of Magnetic Nanoparticles for Heavy Metal Ion Removal from Wastewater: A Review

Amritpal Singh S.*, Swapnil S. Kosalge, Pushpinder G. Bhatia

ABSTRACT: With the surge of industrialization and global population growth, water pollution has emerged as a critical environmental concern, impacting ecosystems and human health. Wastewater often contains an array of pollutants, including organic chemicals from industries, cosmetics, and agricultural runoff, as well as biological and physical contaminants. Of particular concern are heavy metal ions such as copper (Cu), zinc (Zn), chromium (Cr), lead (Pb), cadmium (Cd), mercury (Hg), and arsenic (As). These ions, which are toxic and potentially carcinogenic, pose severe health risks even at low concentrations. Conventional water treatment methods like chemical precipitation, ion exchange, and reverse osmosis show limitations in efficacy, sustainability, and cost. Nanotechnology, specifically the application of magnetic nanoparticles (MNPs), has emerged as a promising alternative due to the unique properties of MNPs, including a high surface area-to-volume ratio and ease of separation under a magnetic field. This review explores the use of MNPs in wastewater treatment for the adsorption of heavy metals, focusing on their synthesis, characterization, and adsorption properties. MNPs like magnetite nanorods and iron-based nanomaterials are particularly effective, as they not only demonstrate high adsorption capacities for toxic metals but also allow for easy retrieval and potential reuse. The reusability of MNPs offers both economic and environmental benefits by reducing waste generation. Furthermore, MNPs display fast adsorption kinetics and selectivity for particular heavy metal ions, making them highly adaptable to specific wastewater treatment needs. This paper provides a comprehensive analysis of the mechanisms behind MNPs' adsorption capabilities, examines the comparative advantages of MNPs over traditional methods, and discusses the potential of MNPs in sustainable water resource management. The review concludes by highlighting future directions in the field, including the need for studies on environmental safety and scalability, positioning MNPs as an efficient, cost-effective, and eco-friendly solution for heavy metal removal in wastewater.

Keywords: Magnetic Nanoparticles, Waste Water, Heavy Metal Ion, Adsorption, Contaminants.

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1. INTRODUCTION

Availability of clean water is a major environmental concern in today's world. Due to industrialization and massive population explosion, the contamination of water resources has been increased [1]. Water pollution is a critical environmental issue characterized by the contamination of

water bodies due to various harmful substances. The primary sources of water pollution include industrial discharges, agricultural runoff, sewage, and improper waste management. These pollutants can severely impact ecosystems and human health, necessitating effective management strategies [2]. Recently it has been reported that only 3% of earth's water is fresh, 2.5% of the world's fresh water is unavailable because it is trapped in glaciers, polar ice caps, the atmosphere, and the soil; it is highly polluted; or it is too deep beneath the earth's surface to be collected at a reasonable cost [3, 4]. Fresh water accounts for 0.5% of the earth's total water supply. Wastewater occurs when undesirable elements enter

Department of Physics, Guru Nanak College of Arts, Science and Commerce (Autonomous), Mumbai-400037, Maharashtra, India

*Author to whom correspondence should be addressed:
amritpal@gncasc.org (Amritpal Singh S.)

water bodies or reservoirs, rendering it unfit for drinking and other uses. The major water pollutants in water can be broadly categorized into three viz. chemical pollutants, physical pollutants & biological pollutants [5]. The contamination of aquatic ecosystem due to these pollutants are responsible for causing serious human diseases like lung infection, cancer, dysentery etc. The types of water pollutants are shown in Figure 1. Different types of water pollutants are broadly classified into three categories viz. Physical, Chemical & Biological Pollutants. Physical pollutants such as trash, floating debris, and so on, can alter the temperature and quality of water, harming aquatic ecosystems. Sediments are caused by soil erosion and construction operations, resulting in turbidity that inhibits photosynthesis in aquatic plants. Chemical pollutants include heavy metals, organic chemicals, and novel contaminants including medicines and microplastics. They frequently result from industrial discharges, agricultural runoff, and wastewater effluents. The biological pollutants include pathogens, invasive species, and antibiotic-resistant microbes, which pose threats to aquatic life and human health.

The presence of heavy metal ions in wastewater are a major environmental concern due to their toxicity and potential harm to human health [6]. Those elements whose density exceeds 5 g/cm^3 are known as heavy metals [7]. Heavy metals in water are classified as essential or non-essential, with each having its own set of health and environmental effects. Essential metals, such as copper (Cu), iron (Fe), manganese (Mn), and zinc (Zn), are required for biological processes but can be toxic at high levels. Non-

essential metals, such as lead (Pb), cadmium (Cd), and chromium (Cr), can offer serious health concerns even at low levels. These are classified on the basis of their toxicity. Figure 2 shows essential and non-essential metals with their sources of pollution. While essential metals are necessary for health, their excessive levels in water can cause toxicity, emphasizing the importance of thorough monitoring and remediation measures. Non-essential metals, on the other hand, pose a greater direct hazard to human health and must be subject to severe controls to limit their impact. Recent years have seen an increase in industrialization and population expansion. The increasing pace of wastewater generation has raised environmental and ecosystem concerns [8]. As a result, effective wastewater treatment is essential when reusing or returning water to the environment. Wastewater treatment is the process of separating pollutants and contaminants from wastewater using physical or chemical methods before releasing them into the environment [9]. It also aims to recover micronutrients and water to reduce environmental and human health risks.

Due to nanotechnology, various methods have been explored for the removal of these heavy metal ions, but an optimal solution has yet to be found. Nanomaterials are frequently employed as catalysts and adsorbents to remove impurities from water [10]. Because of the nanomaterials' enormous surface area-to-volume ratio and unique optical, thermal, electrical, and magnetic capabilities, their properties are completely different from those of their bulk equivalents [11].

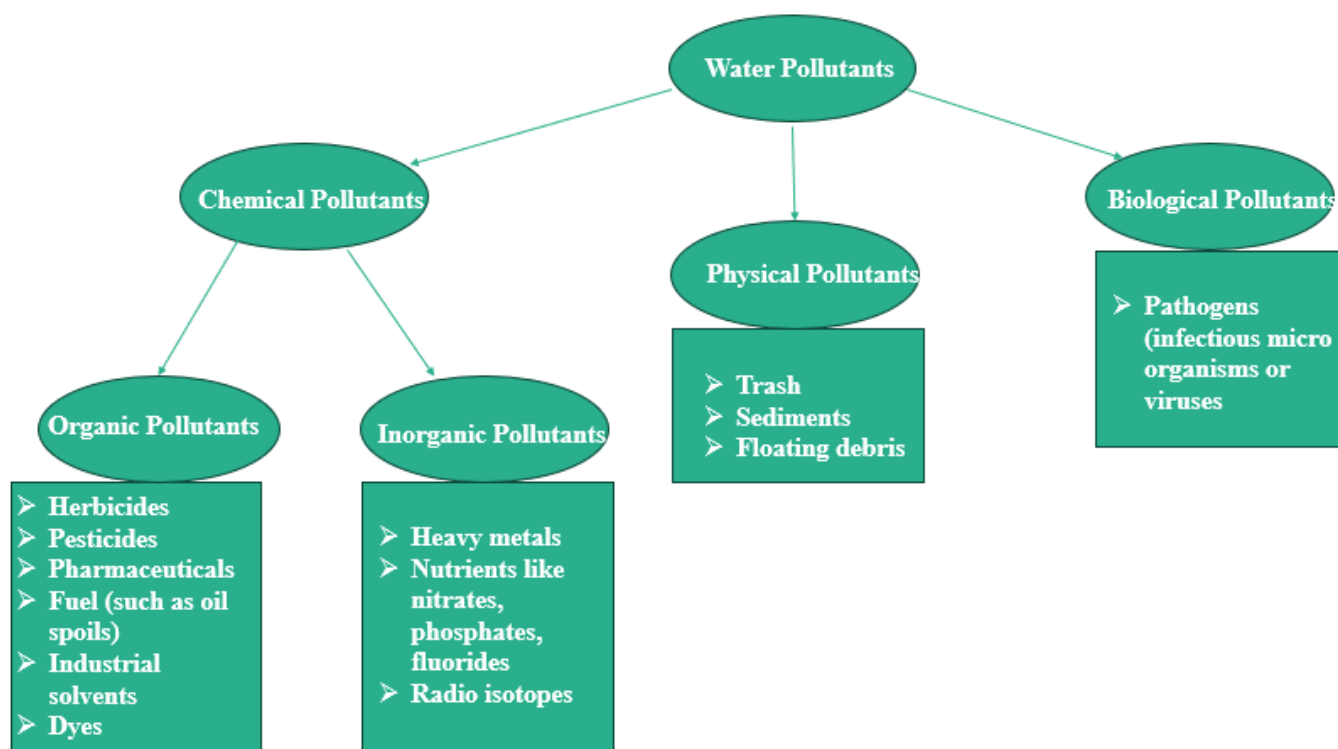


Fig. 1. Classification of pollutants present in water.

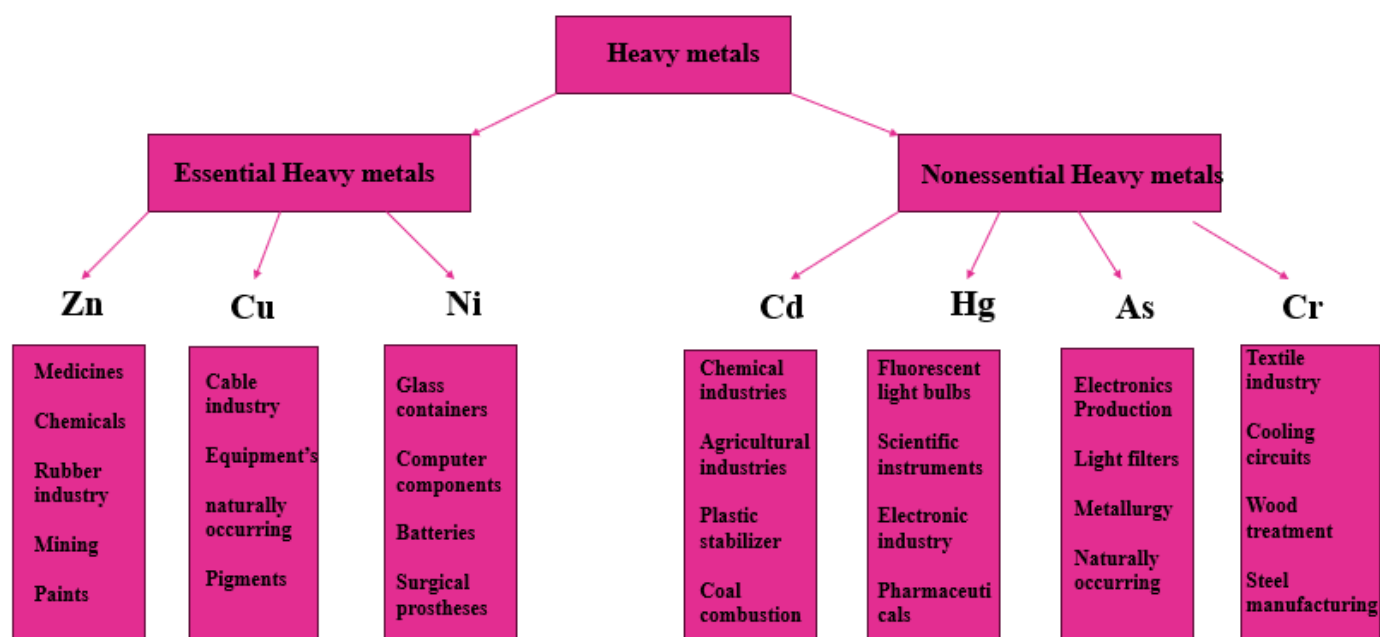


Fig. 2. Essential and non-essential metals with their sources of pollution.

Metal-based magnetic nanoparticles have been extensively researched in the development of modern technology due to their distinct physical characteristics and possible use in molecular biology, medicine, and water treatment [12, 13]. In this sense, a wide range of industries, including electronics, materials science, medical, energy, and environmental remediation, use nanoparticles extensively. In recent decades, zerovalent metal nanoparticles (NPs) like Ag, Fe, and Zn, carbon nanotubes (CNTs), and metal oxide nanoparticles (TiO_2 , ZnO , and iron oxides) have been widely used in

wastewater treatment processes [14, 15]. Figure 3 shows heavy metal impact on human health. Heavy metals in water provide serious health concerns to humans, especially when consumed in polluted seafood and water. According to research, heavy metals such as arsenic, cadmium, lead, and chromium can bio accumulate in aquatic organisms, causing detrimental health effects when consumed. However, there has been a recent shift towards the application of Magnetic Nanoparticles (MNP's) in the removal of heavy metal ions from wastewater [16].

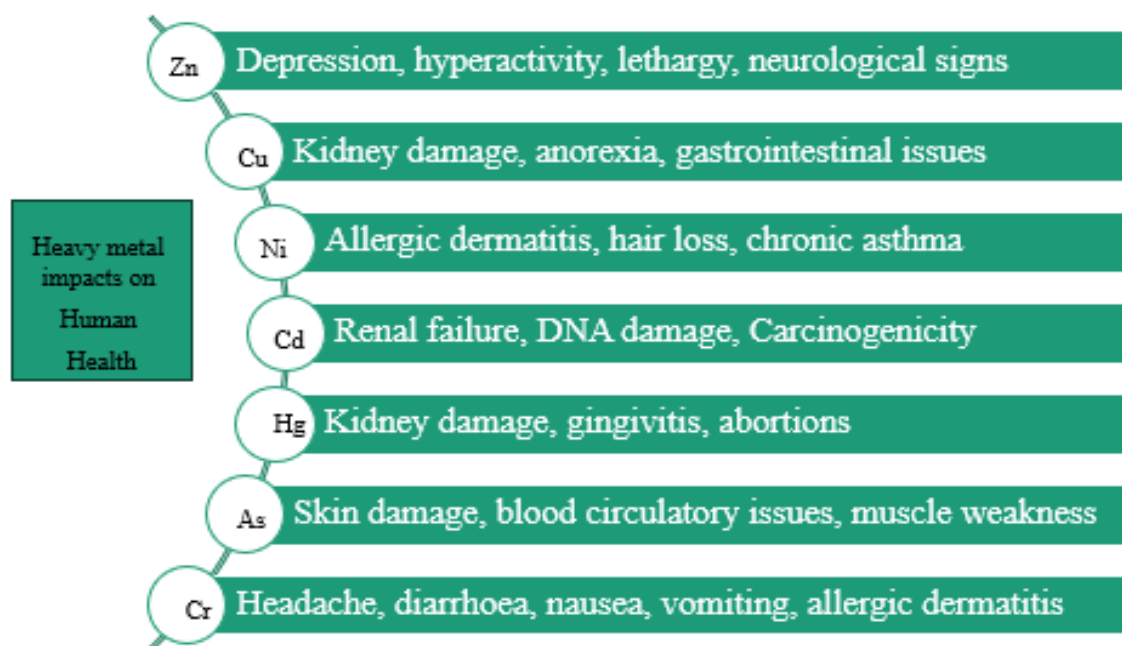


Fig. 3. Impact of heavy metals on human health if consumed beyond permissible limit.

These MNP's exhibit high adsorption capacities for heavy metals such as Cd, Pb, Ni, Cr, As and Cu [17]. This is due to their large surface area and the presence of active sites that can bind with heavy metal ions. Additionally, the magnetic properties of these nanoparticles enable easy separation of the adsorbent material from the treated wastewater using a magnetic field, allowing for their efficient recovery and reusability [18]. Furthermore, the use of MNP's in heavy metal ion removal offers several advantages over conventional methods. These include their ability to selectively target specific heavy metals, their faster adsorption kinetics, and their potential for regeneration through desorption processes [19, 20]. Additionally, the use of magnetic nanoparticles offers the possibility of reusing the nanoparticles for multiple cycles, reducing waste and increasing cost-effectiveness. Furthermore, nanotechnology-based methods for heavy metal ion removal offer advantages such as, increased selectivity, and the ability to target specific metal ions for removal [21]. Overall, the use of MNP's for the removal of heavy metal ions from wastewater holds great promise in addressing this environmental challenge and ensuring the safety of our water resources [22]. In addition, the use of magnetic nanoparticles for heavy metal ion removal in wastewater treatment has proven to be a more efficient and cost-effective solution compared to conventional methods such as chemical precipitation or ion exchange techniques [23]. Thus, the development and implementation of magnetic nanoparticle-based technologies can significantly contribute towards the sustainable management of heavy metal ions in wastewater and protect our ecosystems. In conclusion, the use of MNP's is a promising and sustainable solution for the removal of heavy metal ions from wastewater [24].

2. SYNTHESIS, CHARACTERIZATION & KEY FEATURES OF MAGNETIC NANOPARTICLES (MNP's)

Magnets attract certain materials, including iron, cobalt, and nickel constituents, as well as their alloys. Magnetic materials have been classified according to their magnetizability. Magnetic materials are classified into three groups: ferromagnetic, paramagnetic, and diamagnetic. Their magnetic properties are mostly determined by particle size [25]. Figure 4 shows different methods adopted for removal of Heavy Metal Ion from wastewater. Over the last decade, there has been significant improvement in the production of magnetic nanoparticles (MNP's). For instance, Iron oxide nanoparticles are well-known paramagnetic materials with high specific area and biocompatibility, making them ideal for separating heavy metals [26]. The emphasis has been on developing various approaches for producing MNPs with certain characteristics like as size, shape, magnetic properties, and stability. Compatibility with living organisms is an extremely essential problem that must be addressed, particularly when using them in biological applications [27]. Over time, a diverse set of synthesis techniques evolved. MNP's can be synthesized using different methods like Physical methods, which include Gas Phase deposition, Mechanical Milling, Laser Ablation, Electron beam Lithography. Chemical methods include Pyrolysis, Co-precipitation, Micro emulsion, Hydrothermal/Solvothermal, Sol-gel, Polyol, Electrochemical synthesis, Microwave/Ultrasound assisted synthesis, Plasma methods etc. Biological methods involve Microbes, Plant extract, Micro-organisms, enzymes, templates of membranes etc. [28].

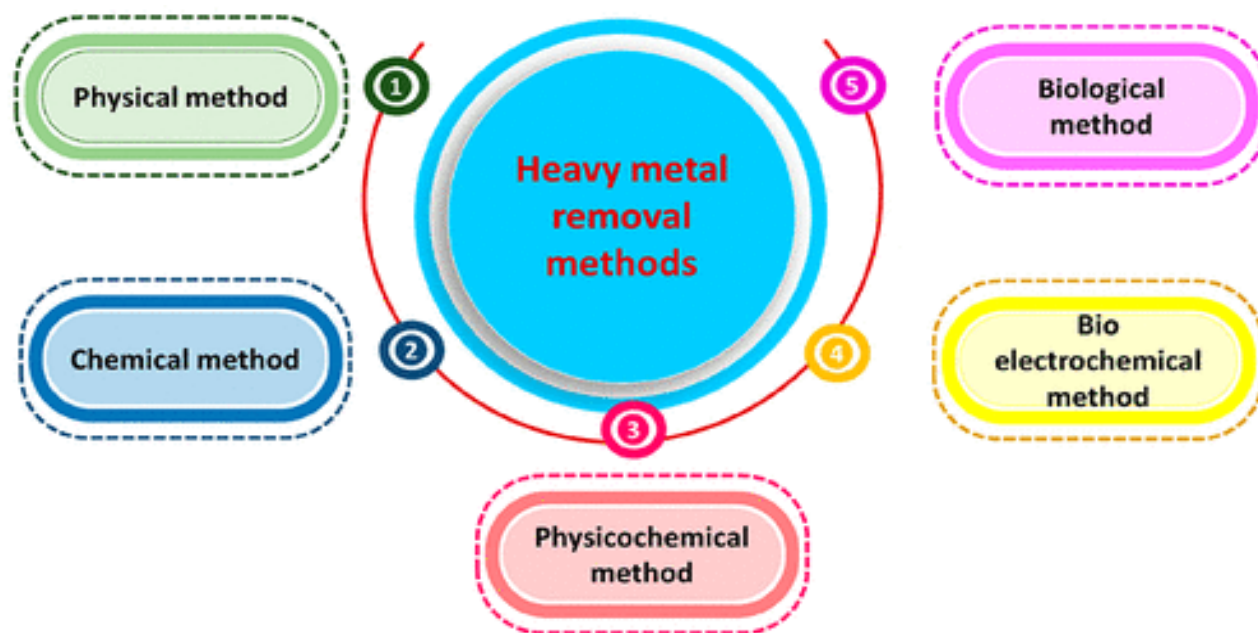


Fig. 4. Different methods adopted for removal of heavy metal ion from wastewater.

The major disadvantages of physical and chemical procedures include their high cost and the use of harmful compounds that are poisonous to humans. Due to increased technology, these techniques are not widely employed these days, and more study is focused on biological approaches because of its tremendous benefit, since it is more natural and sometimes referred to as eco-friendly synthesis pathway [29, 30]. The characterization of techniques such as scanning electron microscopy (SEM), transmission electron microscopy (TEM), Infrared (IR) spectroscopy, X-ray diffraction (XRD), thermogravimetric analysis (TGA), and atomic force microscopy (AFM) is critical to the successful removal of heavy metal ions from wastewater. These methods shed light on the structural and functional features of adsorbents, improving their efficacy in absorbing contaminants. SEM is used to examine the surface morphology of adsorbents, revealing porosity and structure, which are crucial for adsorption performance [31, 32]. Transmission Electron Microscopy (TEM) provides precise images of a material's interior structure, aiding in the understanding of heavy metal ion interactions with adsorbents. Infrared spectroscopy (IR) identifies functional groups involved in adsorption processes, providing insights into the chemical interactions between adsorbents and metal ions. X-ray Diffraction (XRD) determines the crystalline structure of materials, which is critical for evaluating the stability and effectiveness of adsorbents in wastewater treatment. Thermogravimetric Analysis (TGA) determines the thermal stability of adsorbents, which is critical for their use in varied environmental circumstances. Atomic Force Microscopy (AFM) provides topographical data at the nanoscale, which is critical for understanding the surface features that govern adsorption. As far as the key features of MNP's are concerned, their reusability, easy separation, regeneration with low operational costs are some of its benefits. Excellent magnetism can be achieved with maximum size reduction of MNP's while the shape of MNPs reflects inhomogeneity [33]. MNP's can exhibit permanent magnetization even after being removed from magnetic field & their magnetism mainly depend on two factors: Strength of magnetising field & Magnetic induction [34-36]. When compared to paramagnetic materials, exceptionally small MNPs are capable of superparamagnetic capabilities with enhanced magnetism [35]. The surface of MNP's significantly reduces dispersion.

3. EFFICIENT METHODS ADOPTED FOR REMOVAL OF HEAVY METAL ION FROM WASTEWATER

3.1. Chemical precipitation process

It is the most prevalent procedure for removing heavy metals. The major characteristic that increases heavy metal removal in wastewater with this approach is the pH correction to basic

conditions [32]. However, chemical precipitation requires a large number of chemicals or precipitating agents like sulphides, phosphates, hydroxide, chlorides etc. to decrease metals to an acceptable level for disposal. Industries adopt hydroxide method. Heavy metals can be removed from wastewater without the use of a large number of chemicals utilizing various techniques or treatment. In this method, metal precipitation occurs slowly, and aggregation settles poorly. The method has great advantages like; it takes place under ambient temperatures, has good kinetic, inexpensive, easy operation [37].

3.2. Ion exchange process

It is another method used in the industry to remove heavy metals from wastewater. The main advantage of this method is that it can remove metals which are in less concentration; this cannot be achieved using chemical precipitation method [37, 38]. The ion exchange heavy metal removal technology cannot handle highly concentrated metal solutions because the matrix is quickly contaminated by organics and other particles in the effluent. An ion exchanger is a solid that exchanges either cations or anions with the surrounding materials. Synthetic organic ion exchange resins are the most widely utilized ion exchange matrices. This approach has a handful of drawbacks worth noting: More specifically, this approach is non-selective and extremely sensitive to the pH of the solution [39].

3.3. Membrane filtration process

It has garnered a great deal of attention for its ability to efficiently remove suspended particles, organic compounds, and inorganic pollutants such heavy metals from wastewater. Membrane filtration is classified into several types based on the size of the particles that can be retained [40]. Furthermore, membranes can be made from polymeric or ceramic materials such as silicon carbide. Silicon carbide ceramic membranes are great for heavy metal removal because they are exceptionally robust, adding to thermal and chemical robustness, making them suitable for the severe settings in which heavy metals are frequently found in wastewater [11, 40]. Ceramic membranes help to low energy usage, increased capacity, and a smaller footprint. Furthermore, membrane filtration does not require excessive amounts of chemicals to improve heavy metal removal effectiveness, and it has low fouling [41].

3.4. Photocatalytic based separation

It is a simple process that uses light and semiconductors like TiO₂. Considered as environmental friendly method. As of right now, the photocatalytic reaction's efficiency is still insignificant. This is seen in various photocatalytic reactions as well as in the elimination of heavy metals. It is anticipated

that this scenario will improve as more novel materials with increased stability efficiency and catalytic activity or modification techniques become available. Heavy metals are difficult to remove by straightforward oxidation or reduction. In order to convert challenging-to-treat heavy metal atoms or ions into a form that is simpler to adsorb or settle before removal, photocatalytic treatment is frequently used [42, 43].

3.5. Adsorption process

It is an alternate wastewater treatment technology for heavy metal removal. Adsorption of pollutant ions is commonly employed in water and wastewater treatment due to its ease of installation, low energy consumption, simple maintenance, and high adsorption capability. Adsorption is primarily a mass transfer process in which a substance is transported from the liquid phase to the surface of a solid and becomes bonded through physical and chemical interactions [44]. Researchers are interested in developing effective adsorbents due to their significant impact on adsorption efficiency. Adsorbents commonly used in the adsorption method include active carbon, zeolites, mineral clay, sugar beet pulp, wool, tea leaf, maize shell, rice flour, coffee powder, and magnetic adsorbents. The optimal adsorbent for wastewater treatment should be ecologically friendly and have high

adsorption capacity and selectivity, particularly for low-concentration contaminants in water. Furthermore, it should be easily detachable and recyclable [45]. Figure 5 shows removal of heavy metal ions from aqueous medium following the desorption process [46].

Several low-cost adsorbents generated from agricultural waste, an industrial by-product, natural materials, or modified biopolymers have recently been created and used to extract heavy metals from wastewater. Magnetic separation with magnetized composites and nanocomposites has been shown to effectively remove biological molecules, organic pollutants, and heavy metals from water and wastewater [47]. Magnetic nano-adsorbents may be easily removed from aqueous solutions for recycling or regeneration, making them an efficient and cost-effective option for water/wastewater treatment. Magnetic nanocomposites are an important adsorbent for nanocomposites [48]. The combination of adsorption and magnetic characteristics creates a composite that can adsorb impurities and separate them using an external field. Adsorption for treating industrial wastewater may require chemical modification to improve heavy metal removal effectiveness. If the interaction between metal ions & adsorbents is due to chemical bonding then that type is known as chemo adsorption whereas if the adsorbents are contacted to functional groups or some active sites then it is considered as physical adsorption [49-51].

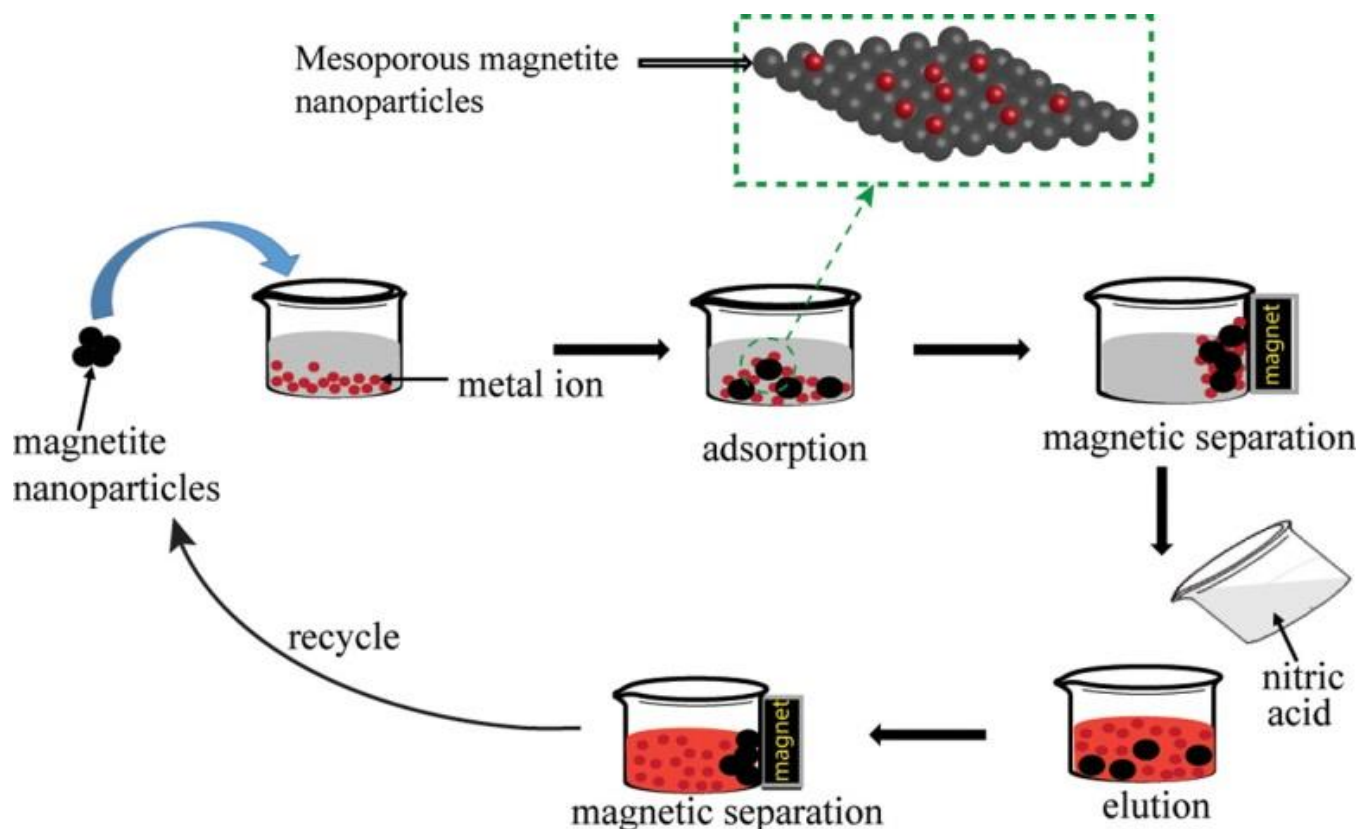


Fig. 5. Removal of heavy metal ions from aqueous medium following the desorption process. Reprinted with permission from ref. [46], Fato, T.P., Li, D.W., Zhao, L.J., Qiu, K. and Long, Y.T., 2019. Simultaneous removal of multiple heavy metal ions from river water using ultrafine mesoporous magnetite nanoparticles. *ACS Omega*, 4(4), pp.7543-7549. Copyright © American Chemical Society.

4. APPLICATIONS AND BENEFITS OF HEAVY METAL REMOVAL FROM WASTEWATER

The removal of heavy metal ions from wastewater is critical for both environmental conservation and public health. Table 1 outlines the applications of heavy metal ion removal in various industries, showcasing the versatility of this process. In water and wastewater treatment, removing heavy metals helps prevent the accumulation of toxic metals in natural water bodies, thereby protecting aquatic ecosystems and human health. Municipal water treatment facilities benefit from such processes by ensuring safer drinking water for communities. In soil remediation, particularly for agricultural lands and brownfield redevelopment, the removal of heavy metals from soil is crucial. These metals can bioaccumulate, entering the food chain and posing risks to both crops and consumers. In the food and beverage industry, the removal of heavy metals from processing water is essential to maintain safety standards and prevent contamination in consumable products. Similarly, pharmaceutical and cosmetics industries rely on purified raw materials, ensuring that trace metals are reduced to acceptable levels, aligning with industry safety standards. Lastly, in electronics and battery manufacturing, wastewater treatment for heavy metal ions prevents environmental damage and allows the recovery of valuable metals, contributing to a more sustainable production cycle.

Table 2 highlights the significant benefits of heavy metal removal, especially when utilizing advanced materials like magnetic nanoparticles (MNPs). Health protection is a primary advantage, as the process reduces the risk of exposure to toxic heavy metals, which are linked to severe

health issues such as organ damage, neurological disorders, and cancer. Environmental preservation is achieved by preventing heavy metal contamination in soil, water, and air, thus maintaining ecological balance and protecting biodiversity. Additionally, industries benefit from regulatory compliance, as removing these contaminants helps meet environmental regulations, avoiding fines and fostering responsible practices. Resource recovery is another advantage, as certain heavy metals are valuable; their recovery allows for recycling, minimizing resource wastage. Finally, the economic benefits include enhanced property values, lower healthcare costs, and reduced waste disposal expenses, making the removal process a financially sustainable solution.

5. TOXICITY OF MAGNETIC NANOPARTICLES

Magnetic nanoparticles (MNPs), particularly those used in water treatment, hold promise due to their ability to adsorb pollutants and be efficiently separated from water using magnetic fields. However, their small size and unique properties also raise toxicity concerns for both human health and the environment. Toxicity stems from their nanoscale structure, which allows them to cross biological barriers, interact with cellular components, and accumulate in organs, potentially causing cellular stress, inflammation, or other adverse reactions. This section examines the potential risks posed by MNPs and highlights the need for comprehensive toxicological evaluation and responsible handling.

Table 1. Applications of heavy metal removal from wastewater across key industries.

Water and Wastewater Treatment	-Industrial Effluents - Municipal Water Treatment
Soil Remediation	- Agricultural Land - Brownfield Redevelopment
Food and Beverage Industry	- Ensuring product safety by removing trace metals from processing water
Pharmaceutical and Cosmetics	- Removal of heavy metals from raw materials to meet safety standards
Electronics and Battery Manufacturing	- Effluent treatment to prevent environmental damage and recover valuable metals

Table 2. Primary benefits of heavy metal removal from wastewater.

Health Protection	- Reduces risk of exposure to toxic heavy metals
Environmental Preservation	- Prevents contamination of soil, water, and air
Regulatory Compliance	- Helps industries meet environmental regulations, avoiding penalties
Resource Recovery	- Allows recovery and recycling of valuable metals
Economic Benefits	- Enhances property values, reduces healthcare costs, and saves on waste disposal

Mechanisms of toxicity in humans: The small size and high surface area of MNPs enable them to cross biological barriers, including epithelial and endothelial barriers, leading to widespread distribution in the body. After entering the bloodstream, they can reach critical organs, including the brain, liver, kidneys, spleen, and bone marrow. Studies suggest that MNPs can generate reactive oxygen species (ROS) at the cellular level, which may damage DNA, proteins, and lipids. This oxidative stress can lead to cell damage, inflammation, and, in severe cases, cell death. The magnetic nature of these nanoparticles further complicates their interaction with biological systems, as their magnetic fields may influence cellular signaling pathways or disrupt normal cell function.

Ecotoxicity and environmental concerns: The release of MNPs into the environment poses significant ecotoxicological risks. Once in water bodies, MNPs can interact with aquatic organisms at various trophic levels, potentially disrupting ecosystems. Studies have shown that some MNPs, such as silver (Ag) or titanium dioxide (TiO₂) nanoparticles, inhibit the growth of aquatic plants like duckweed and affect the behavior and reproduction of small aquatic animals. Accumulation of MNPs in the food chain may also pose long-term risks to larger species, including humans who consume contaminated fish or water. During synthesis, application, and disposal, MNPs may enter the environment unintentionally, raising concerns over their persistence and bioaccumulation. Metal-based MNPs, for instance, may dissolve or undergo surface modifications, releasing ions toxic to organisms. This persistence and potential for accumulation necessitate stringent environmental monitoring and control of MNP use to mitigate ecological risks.

Challenges in safe disposal and waste management: Disposal of MNPs presents a challenge due to the lack of non-toxic and eco-friendly degradation methods. Currently, nanoparticles are not entirely biodegradable, and disposal methods may result in their accumulation in soil or water, leading to long-term contamination risks. Sustainable waste management systems need to be developed to ensure safe disposal and prevent environmental contamination. Efforts are underway to recycle or regenerate MNPs post-use, but these processes can be costly and technically challenging. Enhanced protocols for handling, disposing of, and recycling MNPs could help mitigate their environmental footprint.

Addressing toxicity through sustainable development: To reduce the potential toxicity of MNPs, researchers are focusing on developing eco-friendly and biodegradable alternatives. Advances in “green synthesis” approaches using plant extracts or microbial processes offer promising pathways for producing safer MNPs. Functionalizing MNPs with biocompatible coatings or embedding them within

biodegradable matrices can also reduce toxicity by limiting direct exposure of the nanoparticle core to biological systems. However, extensive studies are required to assess the long-term effects and biodegradability of these modified MNPs.

Regulatory and collaborative efforts for safe use:

Ensuring the safe use of MNPs in water treatment requires collaborative efforts among scientists, industry, and regulatory bodies. Establishing guidelines for the production, handling, and disposal of MNPs, as well as conducting life cycle assessments, will help minimize environmental and health risks. Such regulations can guide industries in adopting sustainable practices and facilitate the development of safer nanoparticle formulations. Additionally, public awareness and educational initiatives on the responsible use of nanotechnology are essential to gaining societal acceptance and ensuring public safety. The potential benefits of MNPs in water treatment are significant, but their safe application depends on a comprehensive understanding of their toxicological profiles. Future research should focus on:

- Developing Biocompatible Coatings:* Functionalizing MNPs with biocompatible materials to reduce direct cellular interaction and mitigate toxicity.

- Implementing Green Synthesis Methods:* Using biological or plant-based synthesis methods to produce safer MNPs with minimal environmental impact.

- Evaluating Long-Term Ecotoxicity:* Conducting long-term studies on the environmental behavior of MNPs to understand their effects on ecosystems and trophic transfer.

- Establishing Clear Disposal Protocols:* Creating standardized protocols for the safe disposal and potential recycling of MNPs to limit environmental contamination.

- Encouraging Stakeholder Collaboration:* Promoting collaboration among researchers, industry leaders, and regulatory agencies to ensure sustainable production and usage of MNPs in water treatment.

While magnetic nanoparticles hold great promise for water treatment, their potential toxicity to humans and ecosystems calls for responsible development and application. Rigorous safety assessments, combined with innovations in eco-friendly synthesis, can help minimize toxicity risks and make MNPs a viable, sustainable option for water treatment. Through collaborative efforts in research, regulation, and public awareness, MNPs can be safely integrated into wastewater treatment systems, contributing positively to water quality without compromising environmental or human health.

6. FUTURE PERSPECTIVES

Magnetic nanomaterials (MNMs) represent a highly promising frontier in water treatment technology due to their unique magnetic properties, which allow for efficient contaminant capture and removal. These materials offer potential solutions for removing heavy metals, organic

pollutants, and pathogens from wastewater in ways that are efficient, selective, and environmentally friendly. However, to realize their full potential, the future development of MNMs in water treatment will need to address several critical challenges and innovate along sustainable lines.

Advances in selective adsorption and recovery: One of the key advantages of MNMs is their ability to adsorb a wide range of pollutants selectively, and future research will likely focus on enhancing this specificity. Functionalized magnetic nanomaterials, those modified with surface ligands or coatings—show promise for targeting specific contaminants, such as arsenic, lead, or pharmaceuticals. By fine-tuning the surface chemistry of these materials, researchers aim to improve their selectivity while maintaining high adsorption capacities. The development of multi-functional MNMs could also enable simultaneous removal of multiple contaminants, a feature particularly valuable for complex wastewater streams that contain a mix of heavy metals, organic pollutants, and pathogens.

Innovations in sustainable and biodegradable magnetic nanomaterials: To mitigate potential environmental and health risks associated with synthetic MNMs, future innovations will emphasize the creation of eco-friendly and biodegradable magnetic nanomaterials. Techniques such as plant-based synthesis or microbial-mediated synthesis of magnetic nanoparticles can reduce the ecological footprint of MNMs and offer safer options for water treatment. Additionally, researchers are exploring composite magnetic nanomaterials that combine biodegradable polymers with magnetic cores. Such materials can provide both the magnetic benefits required for efficient pollutant removal and a structure that can break down harmlessly after use, lowering environmental risks.

Integration with smart and hybrid water treatment systems: The potential to integrate MNMs into smart water treatment systems represents a significant future trend. This approach could involve embedding magnetic nanomaterials within filtration membranes or combining them with sensor technologies for real-time monitoring of contaminant levels. For instance, hybrid systems that combine MNMs with advanced oxidation processes or membrane technologies could maximize contaminant removal while reducing treatment time and energy costs. Smart systems could also allow for automatic regeneration of MNMs, where the materials are re-magnetized and purified for continuous use, extending their lifecycle and lowering operational expenses.

Enhanced recovery and reuse strategies: Developing effective recovery and reuse strategies for MNMs will be crucial for making them economically viable and environmentally sustainable. Magnetic separation techniques are already proving useful for recovering MNMs after they have adsorbed contaminants, but advancements are needed to increase recovery rates and reduce losses. Future systems might incorporate automated magnetic separators that

regenerate MNMs in situ, enabling continuous cycles of pollutant adsorption and release. This approach not only conserves resources but also minimizes waste and ensures that MNMs can be reused multiple times, reducing overall treatment costs and environmental impacts.

Addressing toxicity and ecotoxicology: While MNMs offer great potential, their impact on human health and ecosystems remains a pressing concern. Future research will focus on addressing nano-toxicity by investigating how MNMs interact with cells and organisms at various stages of the water treatment process. A thorough understanding of the toxicity profiles of different MNM types, including iron oxide, cobalt, and nickel-based nanomaterials, will guide the development of safer formulations. Long-term ecotoxicological studies will help establish guidelines for safe disposal and manage the unintended release of MNMs into natural water systems.

Cost reduction and scalability for wider adoption: Currently, the high cost of manufacturing magnetic nanomaterials limits their widespread application. Researchers are exploring cost-effective synthesis methods, such as using abundant raw materials (e.g., iron) or optimizing production techniques to scale up MNM production for industrial use. By improving scalability, future MNM-based water treatment technologies could become accessible to industries and communities with limited budgets, particularly in regions facing acute water quality challenges. As production costs decrease, MNMs will be more readily deployable in decentralized water treatment systems, benefiting remote or underserved areas.

Regulatory development and standards: The growing use of magnetic nanomaterials for water treatment will require the establishment of clear regulatory standards to ensure their safe deployment. Future policies will likely define safe concentration thresholds, acceptable methods for MNM disposal, and guidelines for monitoring the environmental impacts of MNMs throughout their lifecycle. Regulatory bodies and researchers will need to work together to develop frameworks that balance the advantages of MNMs in water treatment with concerns for public and environmental health. These standards will also enhance public confidence in MNM technologies, facilitating their broader adoption.

Applications in emerging contaminants and pathogen control: Magnetic nanomaterials hold unique potential for addressing emerging contaminants like pharmaceuticals, microplastics, and personal care products, which are increasingly present in wastewater but not fully treatable by conventional methods. MNMs with specific coatings or functional groups can target these complex contaminants and enable more effective removal from water. In addition, MNMs offer promising applications in pathogen control. Future designs could focus on antimicrobial magnetic nanocomposites that both adsorb contaminants and deactivate microbial pathogens, creating dual-action

treatment systems particularly valuable in public health contexts.

Decentralized and On-Demand Water Treatment Systems: Magnetic nanomaterials could play a vital role in decentralized, on-demand water treatment systems. These systems, which are suitable for small-scale applications like household water purification or mobile treatment units, benefit from the portability and rapid action of MNMs. The development of portable filtration devices using MNMs could offer affordable, quick, and efficient solutions for rural or disaster-affected areas where access to clean water is limited. By enabling rapid deployment and ease of use, these decentralized systems could make clean water accessible to remote communities worldwide.

The future of magnetic nanomaterials in water treatment is marked by innovation, sustainability, and collaborative research. As technologies advance, MNMs are likely to become a cornerstone in addressing global water quality issues, offering solutions that are both effective and adaptable. By focusing on eco-friendly design, scalability, safety, and regulatory compliance, MNMs can transform water treatment processes across various sectors. With continued investment in research, partnerships across sectors, and policy support, magnetic nanomaterials hold the potential to make water treatment more efficient, accessible, and environmentally responsible, bringing us closer to a sustainable water future.

7. CONCLUSION

Magnetic nanoparticles (MNPs) have shown considerable promise for wastewater treatment applications, particularly in heavy metal ion removal. Their unique magnetic and adsorption properties make them a versatile tool for environmental remediation. Key attributes, such as their high surface area-to-volume ratio, fast adsorption kinetics, and magnetic retrievability, contribute to their efficacy and reusability. These characteristics position MNPs as superior to traditional methods, which often suffer from drawbacks like high operational costs, complex chemical processes, and limitations in metal specificity and recovery. While chemical precipitation, ion exchange, and other conventional methods effectively treat certain contaminants, MNPs demonstrate greater potential for addressing the increasing complexities of water pollution. However, several challenges remain to be addressed before MNP technology can be widely adopted in large-scale water treatment facilities. The scalability of MNP synthesis remains a significant obstacle, as producing nanoparticles with consistent quality, size, and reactivity on an industrial scale requires significant technological refinement. Furthermore, although magnetic nanoparticles can be highly efficient in removing pollutants, their environmental and health impacts require rigorous assessment. The risks associated with nanoparticle toxicity, bioaccumulation, and ecosystem disruption need

comprehensive evaluation, as MNPs' high reactivity might also cause unintended cellular and ecological damage. Potential human health issues, such as respiratory complications and skin irritation, can arise if MNPs are improperly managed or disposed of. Additionally, MNPs can affect aquatic ecosystems if released into water bodies, as their accumulation in plant and animal tissues can impair growth and reproduction, potentially disrupting food chains and biodiversity. The future of MNPs in wastewater treatment lies in developing safer, more eco-friendly nanoparticles, optimizing synthetic processes for sustainable production, and conducting in-depth studies on environmental risks and life-cycle impacts. Collaborations between nanotechnologists, environmental scientists, and policymakers are essential to devise regulations and best practices for MNP usage. With further research, MNPs could become a cornerstone of water pollution remediation, helping mitigate heavy metal contamination while safeguarding ecosystem health. The successful integration of MNP-based technologies into wastewater treatment processes has the potential to advance water sustainability efforts, addressing both current pollution challenges and future environmental protection needs

CONFLICT OF INTEREST

The authors declare that there is no conflict of interests.

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ABOUT THE AUTHORS



Amritpal Singh S., Assistant Professor of Physics, is pursuing his Ph.D. under Dr. Pushpinder G. Bhatia at Guru Nanak College of Arts, Science & Commerce (Autonomous), Mumbai. His research focuses on wastewater remediation using magnetic materials, exploring innovative approaches to improve environmental sustainability. Previously, he worked as a Research Scholar on a UGC-DAE-CSR project, contributing valuable insights into magnetic material applications. Amritpal is dedicated to bridging academic research with practical applications in environmental physics, aiming to create impactful solutions through his work in wastewater treatment technologies.



Swapnil S. Kosalge, Assistant Professor of Physics, is currently a Ph.D. candidate under Dr. Pushpinder G. Bhatia at Guru Nanak College of Arts, Science & Commerce (Autonomous), Mumbai. His research centers on gas-sensing applications, where he investigates novel materials for improved sensor accuracy and durability. He has also received a patent for the design of a Metal Staff Indicator for manhole openings, showcasing his interest in practical innovations. Swapnil combines his academic pursuits with a hands-on approach, contributing both to scientific knowledge and practical inventions in his field.



Dr. Pushpinder G. Bhatia, Professor and Principal at Guru Nanak College of Arts, Science & Commerce (Autonomous), Mumbai, has over 35 years of academic experience. A prominent researcher in magnetism and magnetic materials, she has presented more than 50 papers at national and international conferences and has authored three books and four book chapters. She has led three Mumbai University research projects and a UGC-DAE-CSR project. Dr. Bhatia's extensive contributions reflect her commitment to advancing knowledge in magnetic materials and guiding impactful academic research within the scientific community.